

FITTING INSTRUCTIONS



GMC SAVANA

BACK DOOR

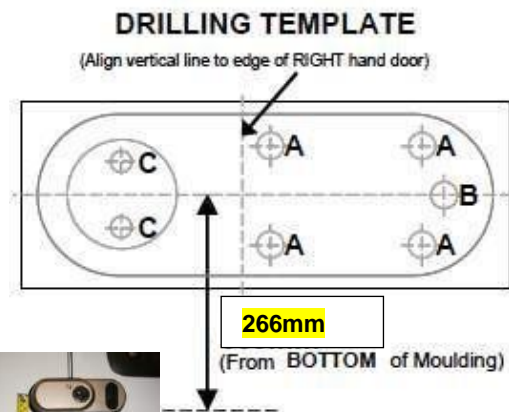


ENSURE THAT THE VEHICLE E.O. DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE STARTING ANY FITTING OF THIS LOCK

- 1-Remove any ply-lining (if fitted), from both lower rear door sections.
- 2- Remove both lower rear panels using a suitable trim clip tool.
- 3- Clean area where lock will be fitted.
- 4- Stick adhesive drilling template to door in line with measurements market below.



Photo 1



Drilling Fixing Holes

- Centre punch, drill pilot holes (A, B & C)
- Remove template.

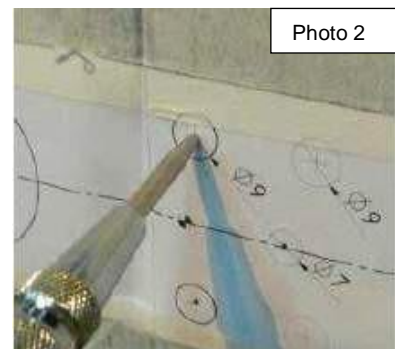


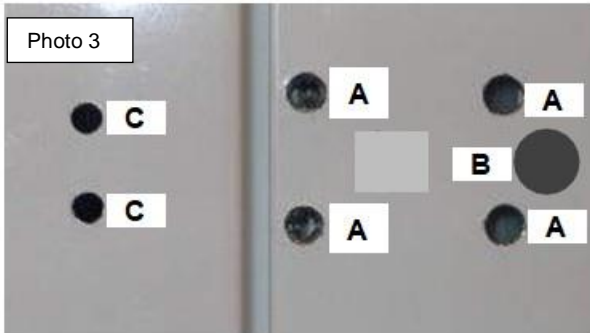
Photo 2

FITTING INSTRUCTIONS



BACK DOOR

Photo 3

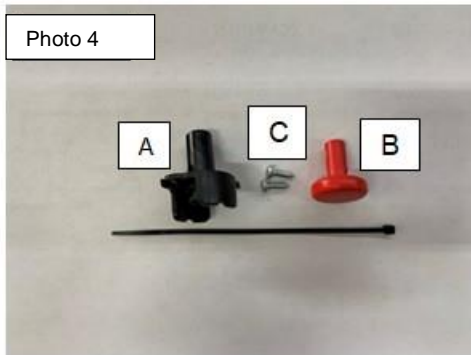


- Drill 4 x holes **(A)** to a maximum size of **9mm**.
 - Drill 1 x hole **(B)** to a maximum size of **10mm**.
 - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note:** it will also be necessary to drill through the edge of an inner brace, when drilling holes **(C)**.

(Note: All holes should be de-burred, where possible).

- Apply the anti-corrosion substance supplied, or paint holes.

Photo 4

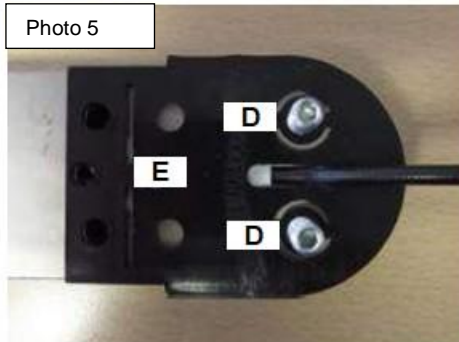


Escape Cable Handle Components

Remove the following:-

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.

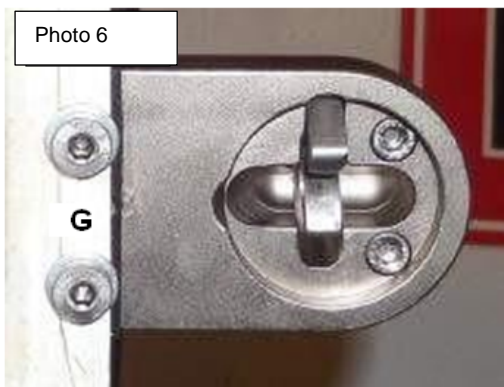
Photo 5



Assemble Unit prior to fitting to door

Fit 2 x **M8 Studs** with plusnuts **(D)** (fit with socket heads facing inwards). (Use of a thread locking compound is recommended). Fit Plastic Lock Shroud **(E)** over Escape Cable and Studs

Photo 6



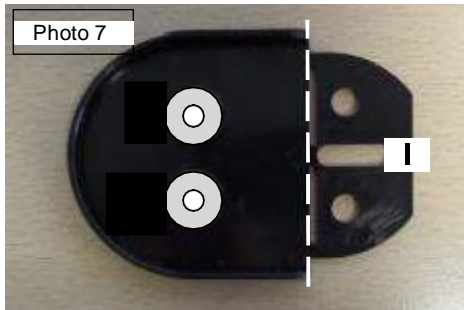
Fitting Gatelock Van to door

- Insert Escape Cable through hole **(B)**, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge **(G)**. (DO NOT TIGHTEN FULLY).

FITTING INSTRUCTIONS



BACK DOOR



- Remove Plastic 'Unit Tilt' section (I).

Use cut off section (I) if Unit requires tilting over to improve locking, (this is more typical for barn doors).



- Cut the edges where they will be installed the plusnuts.

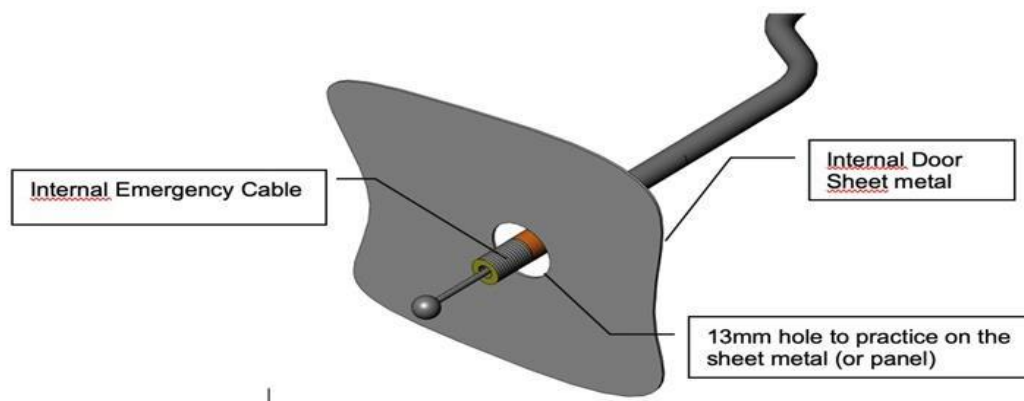
Fitting Locking Strike

- Apply an anticorrosion substance or paint holes
- Fit M6 screws through strike plate with plusnuts
- Fit screws through plastic shroud.
- Fit screws through drilled holes



Internal Escape Cable Fitting

Step 1: Drill a 13mm hole on the door sheet metal (Or panel)

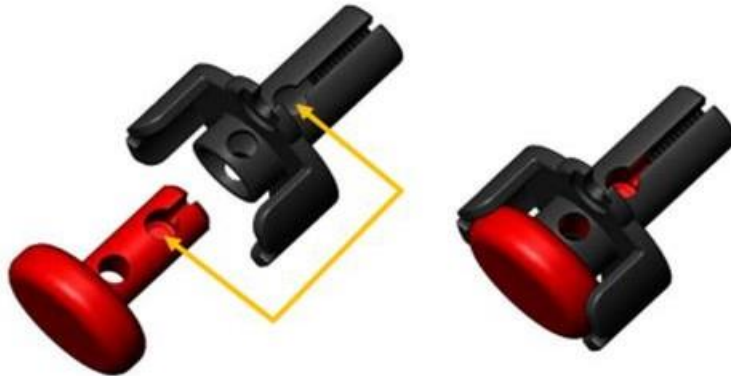


FITTING INSTRUCTIONS

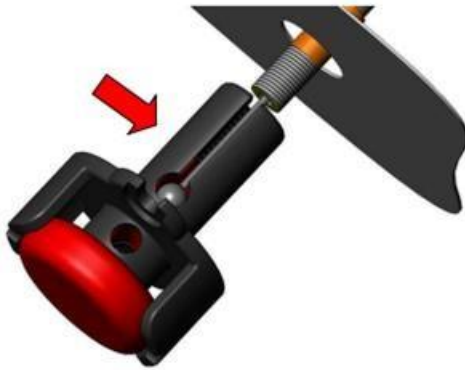


BACK DOOR

Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



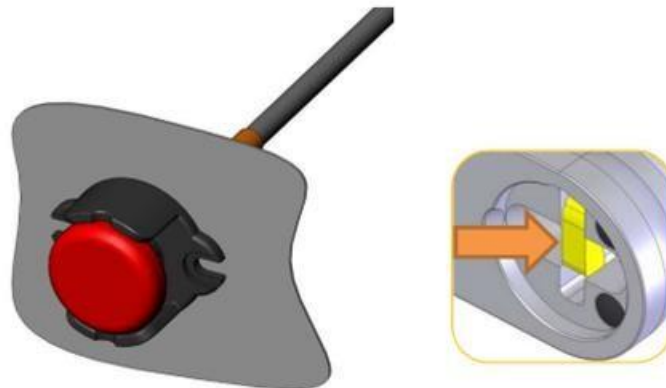
Step 3: Insert the terminal of the cable in its seat.



Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support



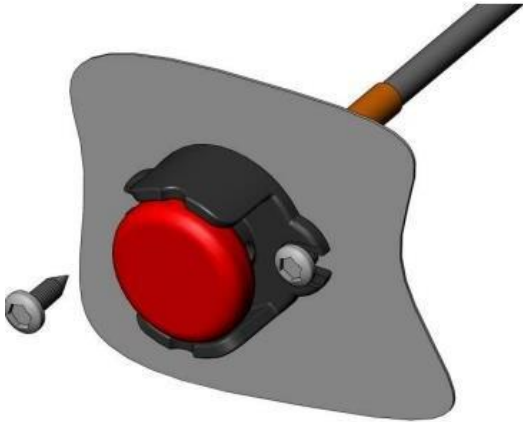
Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



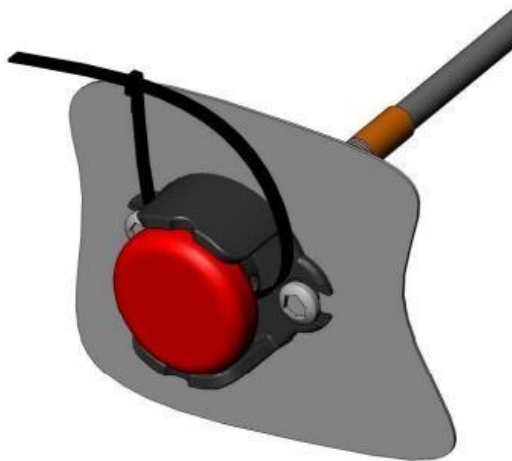
FITTING INSTRUCTIONS



BACK DOOR

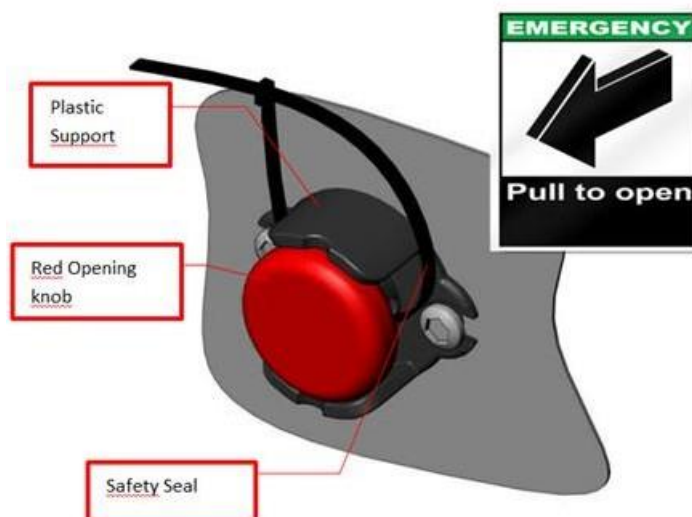


Step 6: Fix the support to the door sheet onto the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



Step 7: Fix the support to the door sheet or to the panel using the screws provided.

NOTE: The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.



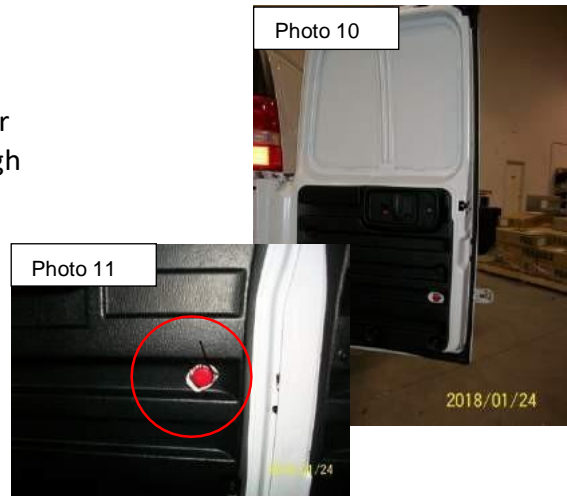
FITTING INSTRUCTIONS



BACK DOOR

Hold Emergency Escape Cable

- Choose a position on the inside face of the door That has adequate access to fit the cable through The door (ensure cable will not be kinded or Interfere with latch etc)
- Centre punch, drill 8mm hole
- Push plastic support through drilled hole, fit screws to secure.



Fitted Lock Unit



Completion

- Ensure UNIT is level and tighten all fixings.

Testing (With door Open)

- Close strike lever on Unit, insert key to release
 - CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
 - Close strike lever on Unit, test Handle to release.
 - Close door, Use key to release lock, and open door by vehicle handle.
 - Re-fit door panels etc
- Cut an access in ply-lining for the emergency escape if necessary

FITTING INSTRUCTIONS



GMC SAVANA

SWING-OUT-SIDE DOOR



ENSURE THAT THE VEHICLE E.O. DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE STARTING ANY FITTING OF THIS LOCK

LEGEND Fleet Solutions accepts no responsibility for damage or mistake

- 1-Remove any ply-lining (if fitted), from both lower side doors
- 2-Remove both lower panels using a suitable trim clip tool.
- 3-Clean area where lock will be fitted.
- 4-Stick adhesive drilling template to door in line with measurements market below.

Lock fitting



Photo 1

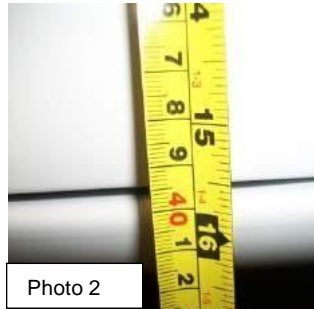
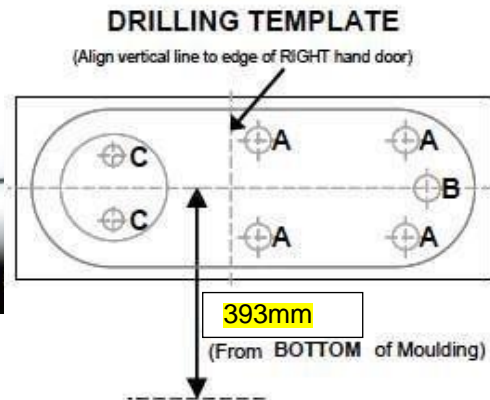


Photo 2

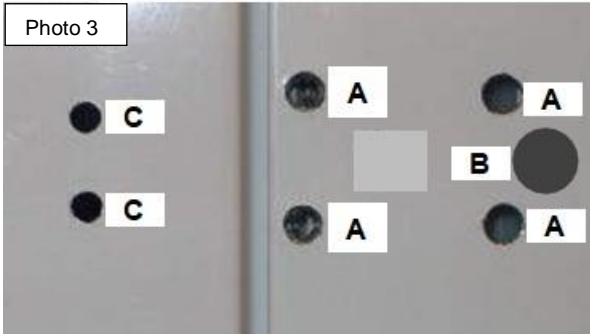


FITTING INSTRUCTIONS



SIDE DOOR

Photo 3

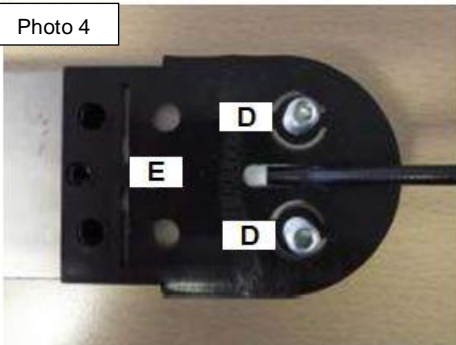


- Drill 4 x holes **(A)** to a maximum size of **9mm**.
- Drill 1 x hole **(B)** to a maximum size of **10mm**.
- Drill 2 x holes **(C)** to a maximum size of **9mm**.
Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).

(Note: All holes should be de-burred, where possible).

- Apply the anti-corrosion substance supplied, or paint holes.

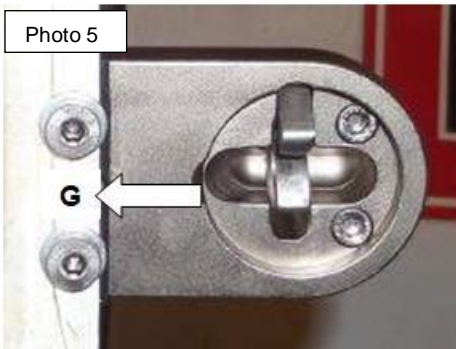
Photo 4



Assemble Unit prior to fitting to door

- Fit 2 x M8 Studs, **(D)** (fit with socket heads facing inwards). (Use of a thread locking compound is recommended).
- Fit Plastic Lock Shroud **(E)** over Escape Cable and Studs.

Photo 5



Fitting Gatelock to door

- Fit 2 x M8 Studs with plusnuts **(D)** (fit with socket heads facing inwards). (Use of a thread locking compound is recommended). Fit Plastic Lock Shroud **(E)** over Escape Cable and Studs

FITTING INSTRUCTIONS



SIDE DOOR

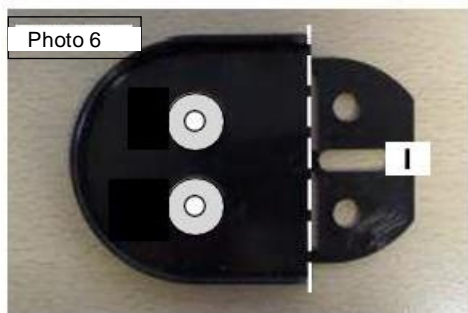


Photo 6

- Remove Plastic 'Unit Tilt' section (I).

Use cut off section (I) if Unit requires tilting over to improve locking, (this is more typical for barn doors).

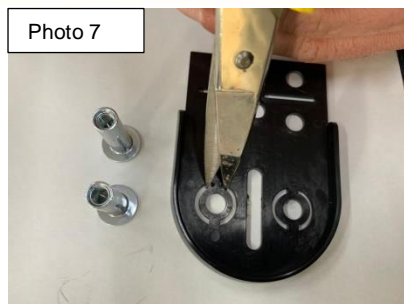
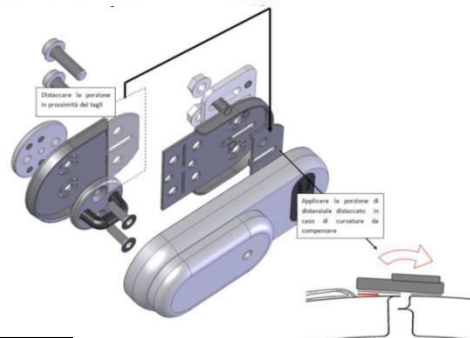


Photo 7

- Cut The edges where they will be installed the plusnuts (Photo 7)

Fitting Locking Strike

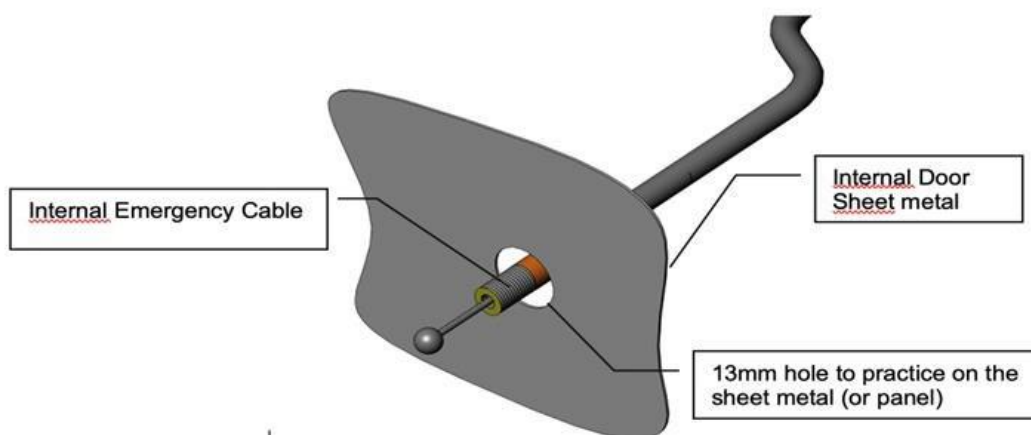
- Apply an anticorrosion substance or paint holes
- Fit M6 screws through strike plate with plusnuts
- Fit screws through plastic schroud, followed by external plate
- Fit screws through drilled holes



Photo 8

Internal Escape Cable Fitting

Step 1: Drill a 13mm hole on the door sheet metal (Or panel)

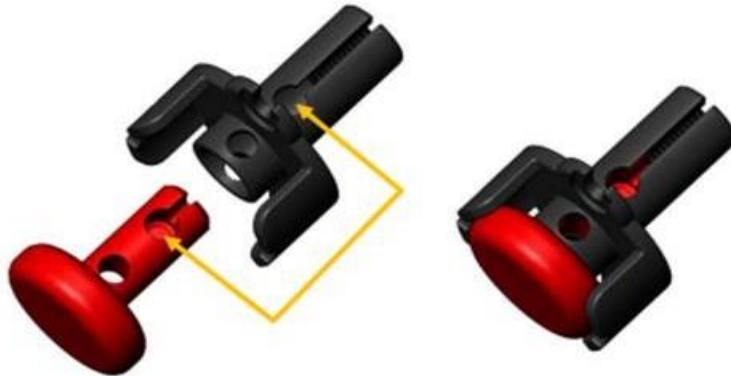


FITTING INSTRUCTIONS

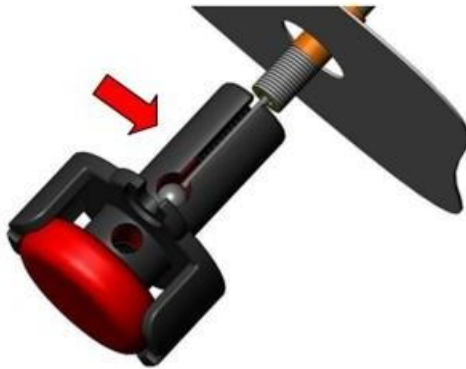


SIDE DOOR

Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



Step 3: Insert the terminal of the cable in its seat.



Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support



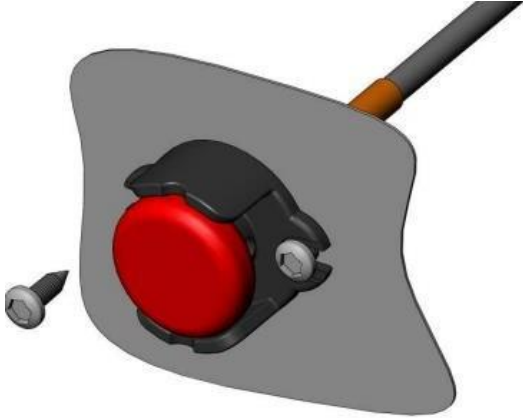
Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



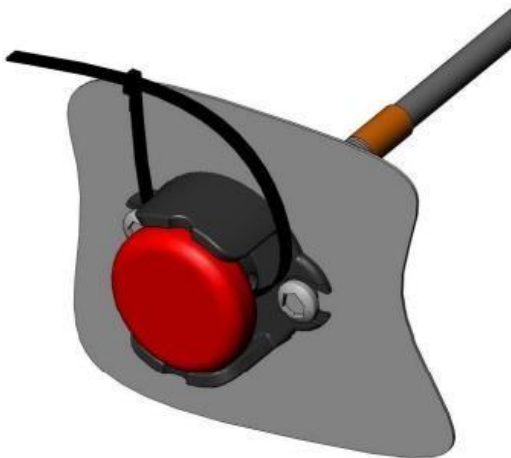
FITTING INSTRUCTIONS



SIDE DOOR

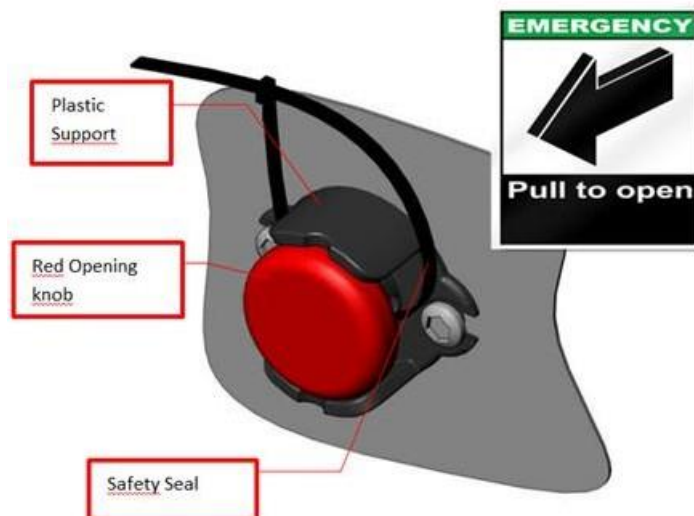


Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal



Step 7: Fix the support to the door sheet or to the panel using the screws provided.

NOTE: The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.



FITTING INSTRUCTIONS



SIDE DOOR

Hold Emergency Escape Cable

- Choose a position on the inside face of the door That has adequate access to fit the cable through The door (ensure cable will not be kindred or Interfere with latch etc)
- Centre punch, drill 8mm hole
- Push plastic support through drilled hole, fit screws to secure



Fitted lock Unit



Completion

- Ensure UNIT is level and tighten all fixings.

Testing (With door Open)

- Close strike lever on Unit, insert key to release
- CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
- Close strike lever on Unit, test Handle to release.
- Close door, Use key to release lock, and open door by vehicle handle.
- Re-fit door panels etc
- Cut an access in ply-lining for the emergency escape if necessary.

FITTING INSTRUCTIONS



MERCEDES BENZ SPRINTER

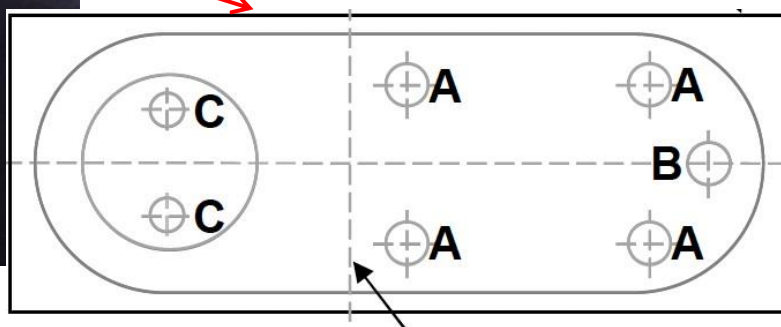
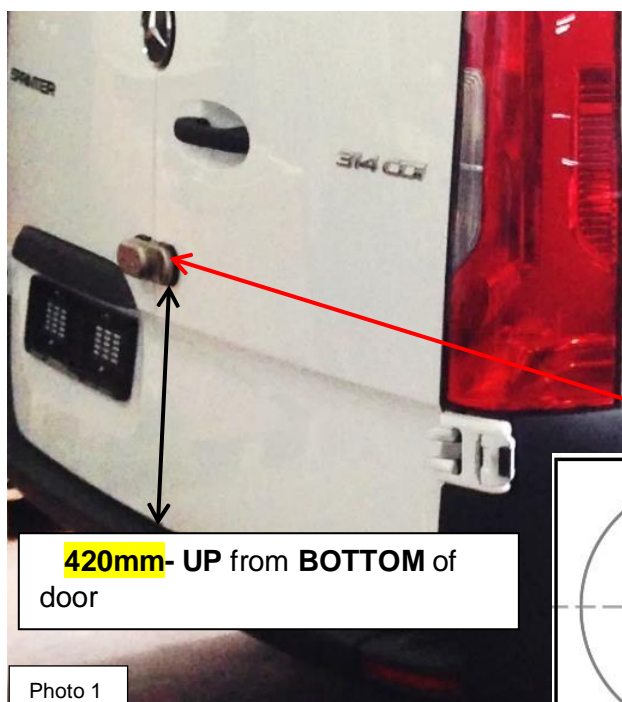
From 2006

BACK DOOR



ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (see photo 1) in line with measurements marked below

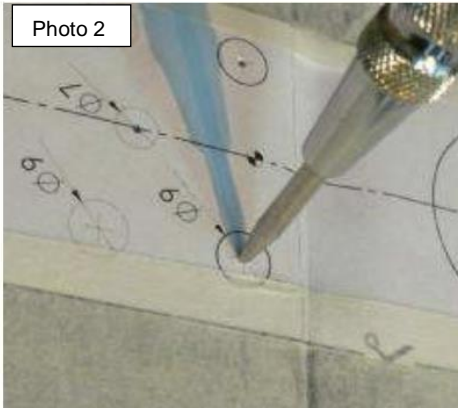


Align vertical line to edge of **RIGHT** hand door

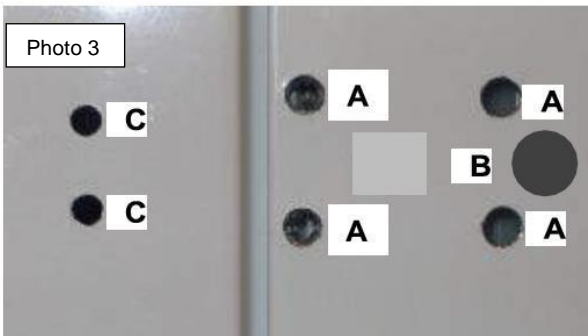


Remove the paneling of the two rear door leaves.
The configuration and the position of the stops for the release of the internal standard handle are shown alongside (fixing not from the front but with lateral sliding)

BACK DOOR



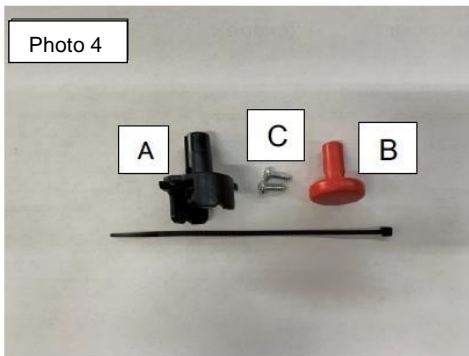
- Centre punch, Pilot holes **(A,B & C)**.
- Remove template.



- Drill 4 x holes **(A)** to a maximum size of **9mm**.
 - Drill 1 x hole **(B)** to a maximum size of **10mm**.
 - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).**

(Note: All holes should be de-burred, where possible).

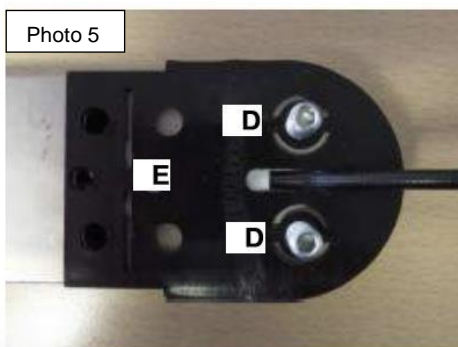
- Apply the anti-corrosionsubstance supplied, or paint holes.



Escape Cable Handle Components

Remove the following:-

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.



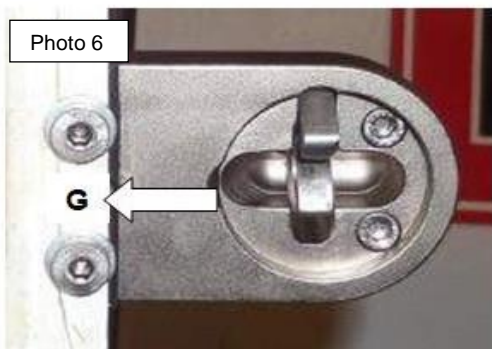
Assemble Unit prior to fitting to door

Fit 2 x **M8 Studs with plusnuts (D)** (fit with socket heads facing inwards).(Use of a thread locking compound is recommended).Fit Plastic Lock Shroud **(E)** over Escape Cable and **Studs**

FITTING INSTRUCTIONS

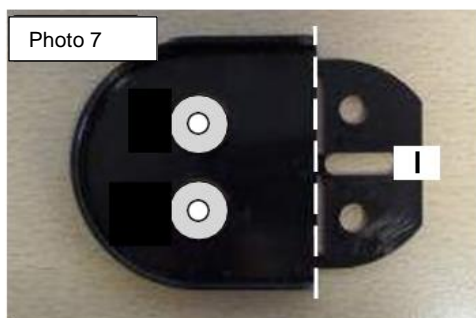


BACK DOOR



Fitting Gatelock to door

- Insert **Escape Cable** through hole **(B)**, followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge **(G)**. **(DO NOT TIGHTEN FULLY)**.



- Remove Plastic 'Unit Tilt' section **(I)**.

Use cut off section **(I)** if Unit requires tilting over to improve locking, (this is more typical for barn doors).



- Cut the edges where they will be installed the plusnuts.

Fitting Locking Strike

- Apply an anticorrosion substance or paint holes
- Fit M6 screws through strike plate with the plusnut.
- Fit screws through plastic shroud.
- Fit screws through drilled holes



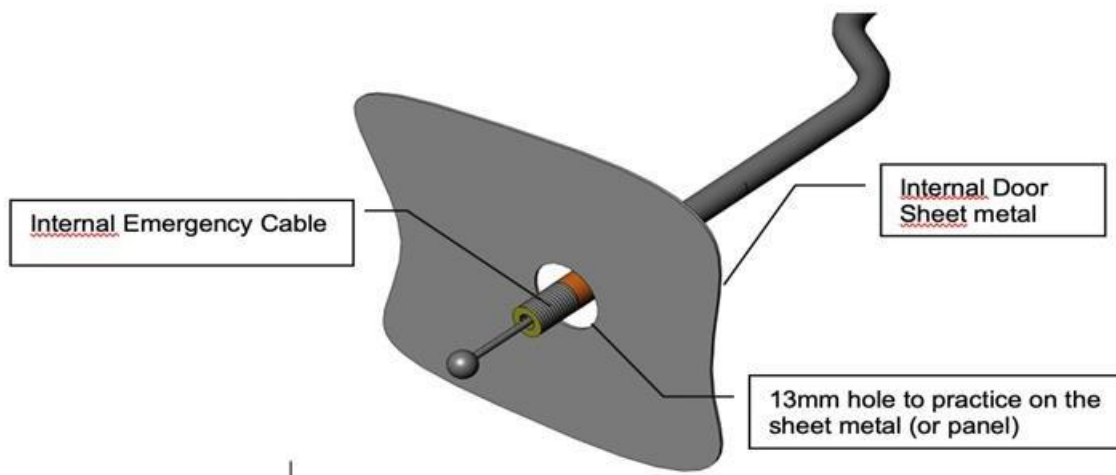
FITTING INSTRUCTIONS



BACK DOOR

Internal Escape Cable Fitting

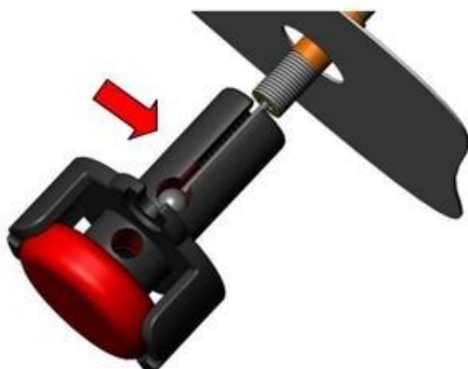
Step 1: Drill a 13mm hole on the door sheet metal (Or panel)



Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



Step 3: Insert the terminal of the cable in its seat.



Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support

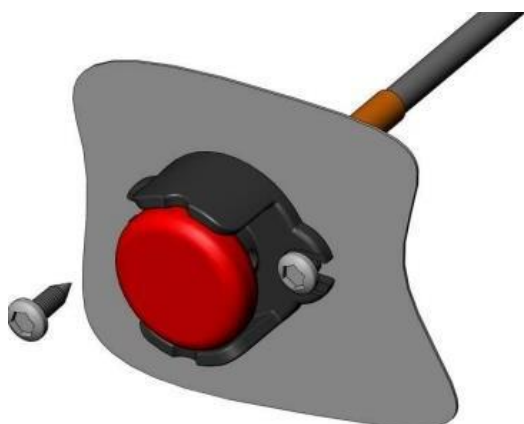
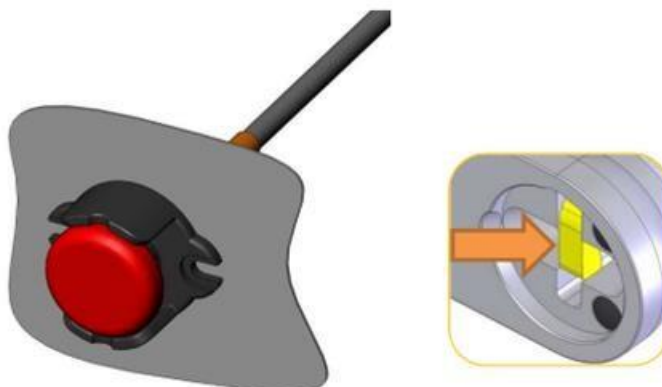


FITTING INSTRUCTIONS

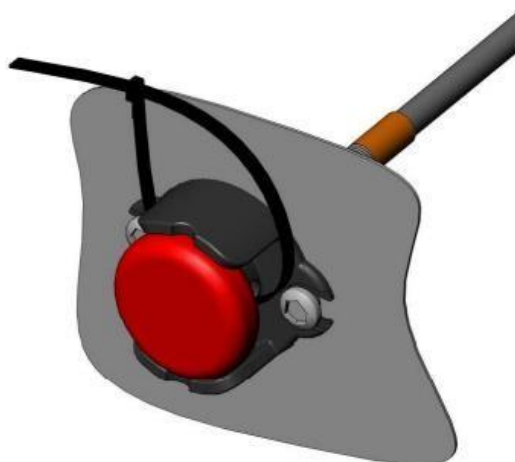


BACK DOOR

Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



Step 7: Fix the support to the door sheet or to the panel using the screws provided

NOTE : The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.

FITTING INSTRUCTIONS



BACK DOOR

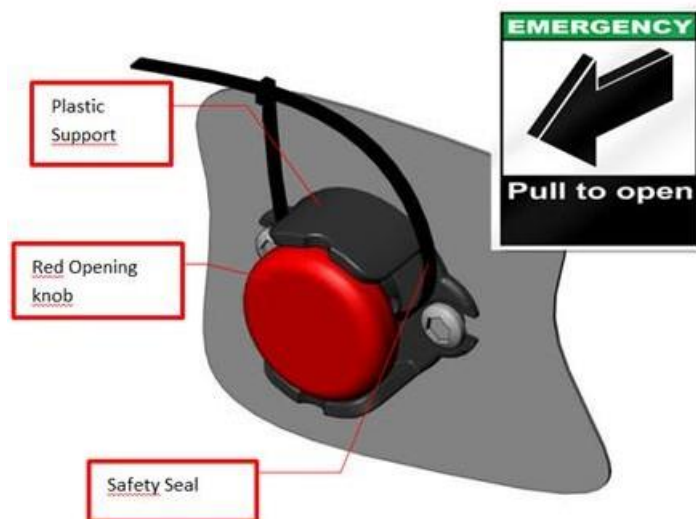


Photo 10



Completion

- Ensure UNIT is level and tighten all fixings.

Testing (With door Open)

- Close strike lever on Unit, insert key to release
 - CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
 - Close strike lever on Unit, test Handle to release.
 - Close door, Use key to release lock, and open door by vehicle handle.
 - Re-fit door panels etc
- Cut an access in ply-lining for the emergency

FITTING INSTRUCTIONS

MERCEDES BENZ SPRINTER

From 2006

SIDE DOOR



ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

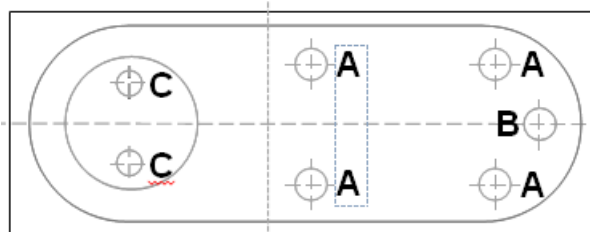
1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.



Photo 1

510mm from BOTTOM part of the door

DRILLING TEMPLATE



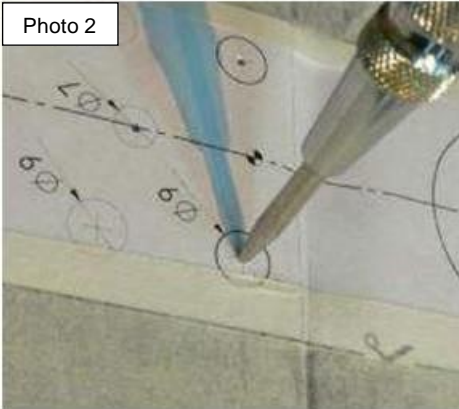
Align vertical axis to the edge of the door

FITTING INSTRUCTIONS



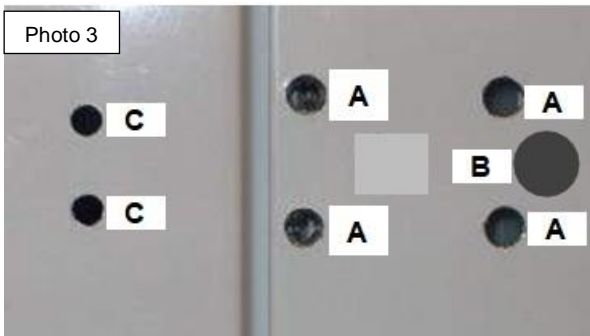
SIDE DOOR

Photo 2



- Centre punch, Pilot holes (A, B & C).
- Remove template.

Photo 3

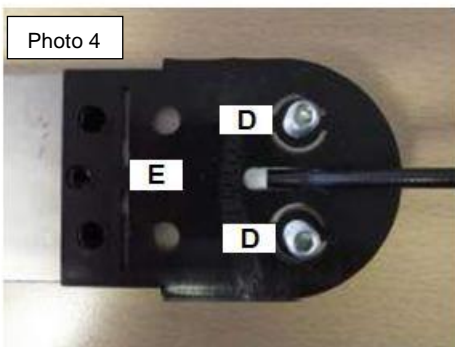


- Drill 4 x holes (A) to a maximum size of 9mm.
 - Drill 1 x hole (B) to a maximum size of 10mm.
 - Drill 2 x holes (C) to a maximum size of 9mm.
- Note:** it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).

(Note: All holes should be de-burred, where possible).

- Apply the anti-corrosion substance supplied, or paint holes.

Photo 4

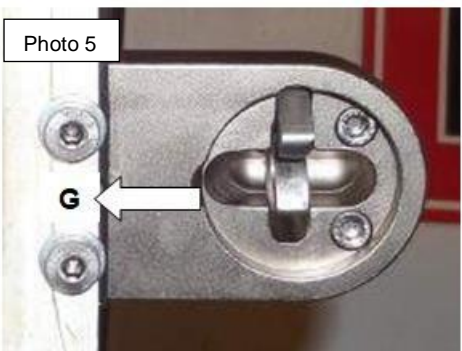


Assemble Unit prior to fitting to door

Fit 2 x M8 Studs with plusnuts (D) (fit with socket heads facing inwards).(Use of a thread lo

Fit 2 x M8 Studs with plusnuts (D) (fit with socket heads facing inwards).(Use of a thread locking compound is recommended).Fit Plastic Lock Shroud (E) over Escape

Photo 5



Fitting Gatelock to door

- Insert **Escape Cable** through hole (B), followed by **M8 studs**.
- Hold unit, fit **M8 Cap Bolts** with **Lip Plate** through door edge (G). (**DO NOT TIGHTEN FULLY**).

FITTING INSTRUCTIONS



SIDE DOOR

Photo 6

Locking Strike Backplate Fitted

- Fit **M6 Screws** through **StrikePlate** with **plusnuts**
- Fit **Screws** through **Plastic Shroud**, followed by **External Plate**.
- Fit **Screws** through drilled holes

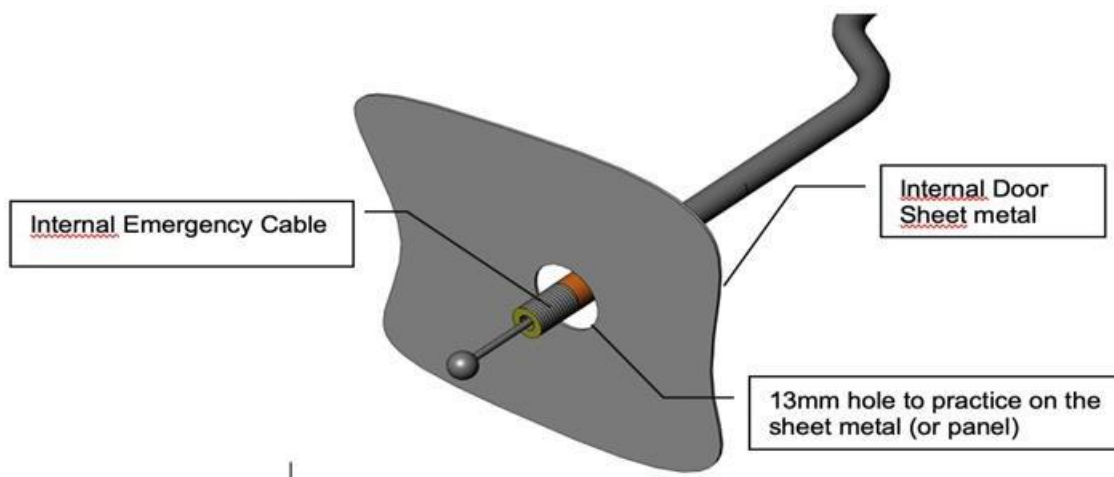
FITTING INSTRUCTIONS



SIDE DOOR

Internal Escape Cable Fitting

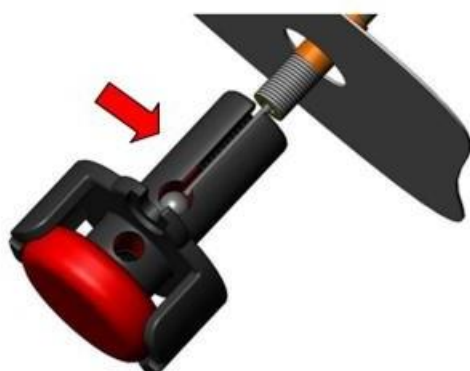
Step 1: Drill a 13mm hole on the door sheet metal (Or panel)



Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



Step 3: Insert the terminal of the cable in its seat.



Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support

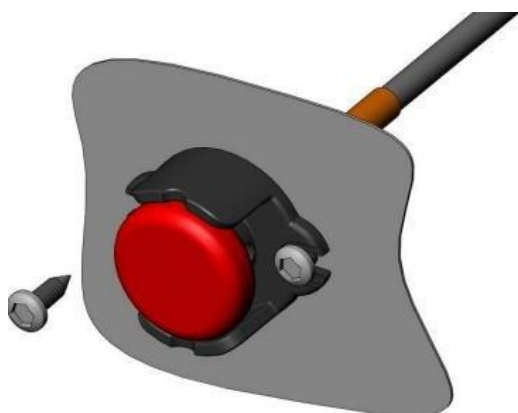
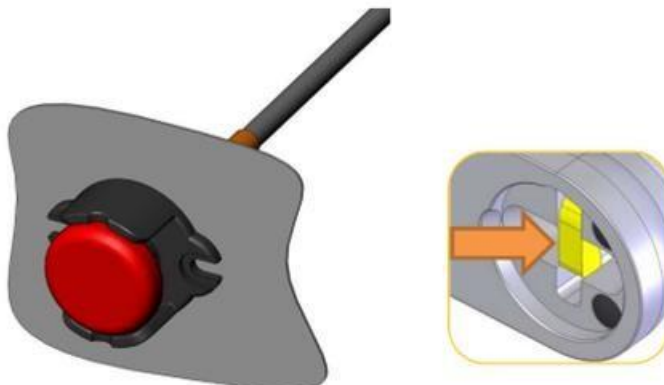


FITTING INSTRUCTIONS

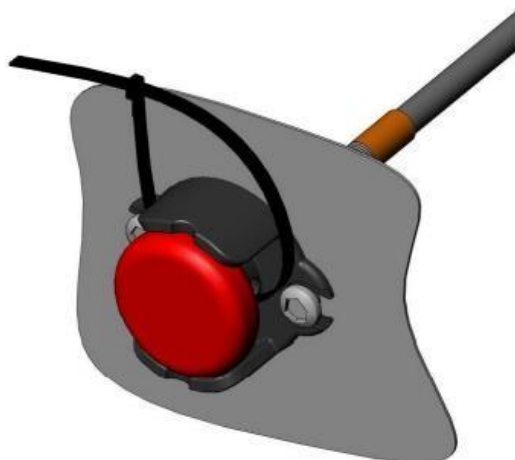


SIDE DOOR

Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



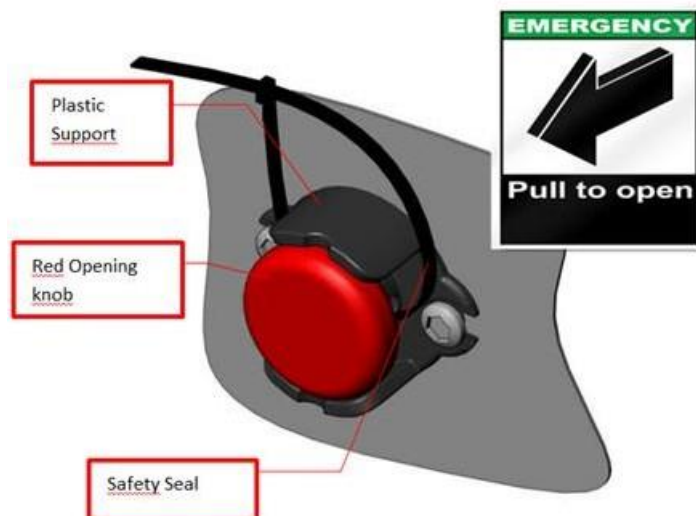
Step 7: Fix the support to the door sheet or to the panel using the screws provided.

NOTE: The emergency cable allows the use of a security seal. The use is **NOT MANDATORY** and it prevents the functioning of the emergency cable in case of any need.

FITTING INSTRUCTIONS



SIDE DOOR



Completion

- Ensure UNIT is level and tighten all fixings.

Testing (With door Open)

- Close strike lever on Unit, insert key to release
- CAREFULLY close door onto Strike plate, to ensure lever will engage, if adjustment of the Strike plate is required, slightly loosen Screws and adjust as necessary.
- Close strike lever on Unit, test Handle to release.
- Close door, Use key to release lock, and open door by vehicle handle.
- Re-fit door panels etc

Cut an access in ply-lining for the emergency escape if necessary